## Product description

The 24-V driven roller curve changes the direction of transport of roller conveyorcapable conveying goods. The tapered rollers retain the alignment of the conveying goods between the side frames. A control enables zero-pressure accumulation conveying. Every zone is driven by a RollerDrive that is connected with a fixed number of rollers via PolyVee belts running from roller to roller.
All materials are of stainless steel and the rollers as well as the RollerDrive, MultiControl and voltage supply feature a degree of protection of at least IPX5, which allows occasional cleaning with water and mild cleaning agents.
The tapered rollers are designed so that liquids can run off between the rollers and onto the floor. Water cannot enter the rollers.

## Scope of delivery

- 1 sensor kit per conveyor/zone
- 1 reflector kit per conveyor/zone
- Bus (communication) cables



## Technical data

| General technical data |  |
| :---: | :---: |
| Max. load capacity | $35 \mathrm{~kg} / \mathrm{m}$ (greater loads upon request) |
| Conveyor speed | $0.1-0.8 \mathrm{~m} / \mathrm{s}$ |
| Max. electrical power per zone | 35 W |
| Incline/decline | Not suitable |
| Ambient temperature | -5 to $+40^{\circ} \mathrm{C}$ |
| Roller |  |
| Roller type | IP55 roller |
| Roller diameter | 50 mm |
| Roller material | Stainless steel with tapered tube sleeves made of blue techno-polymer (FDA-certified) |
| Max. number of rollers | $\begin{aligned} & 6 \text { for } 30^{\circ} \\ & 9 \text { for } 45^{\circ} \\ & 12 \text { for } 60^{\circ} \\ & 18 \text { for } 90^{\circ} \end{aligned}$ |
| Drive |  |
| Rated voltage | 24 V |
| Motor type | RollerDrive EC5000 |
| Drive medium | PolyVee belt |
| Torque transmission | Roller-to-roller |
| Control variants | MultiControl Bus Interface (IPX5 housing) |

# ROLLER CONVEYOR <br> SH 1210 

## Curve

Powered

## Dimensions



| BF | Rated width | $405 \mathrm{~mm}(\mathrm{~S}), 710 \mathrm{~mm}(\mathrm{M}), 862 \mathrm{~mm}(\mathrm{~L})$ |
| :--- | :--- | :--- |
| CW | Module conveying width | $<405 \mathrm{~mm}(\mathrm{~S}),<710 \mathrm{~mm}(\mathrm{M}),<862 \mathrm{~mm}(\mathrm{~L})$ |
|  | Size of conveying goods | Min. $180 \times 180 \mathrm{~mm} ;$ max. $700 \times 800 \mathrm{~mm}$ |
| a | Bracket | $30^{\circ} / 45^{\circ} / 60^{\circ} / 90^{\circ}$ |
| TW | Module width | $\mathrm{BF}+70 \mathrm{~mm}$ |
| Pi | Roller pitch; inside | $\sim 72 \mathrm{~mm}$ |
| P | Roller pitch; outside | $\mathrm{S}=93 \mathrm{~mm}, \mathrm{M}=118 \mathrm{~mm}, \mathrm{~L}=133 \mathrm{~mm}$ |

